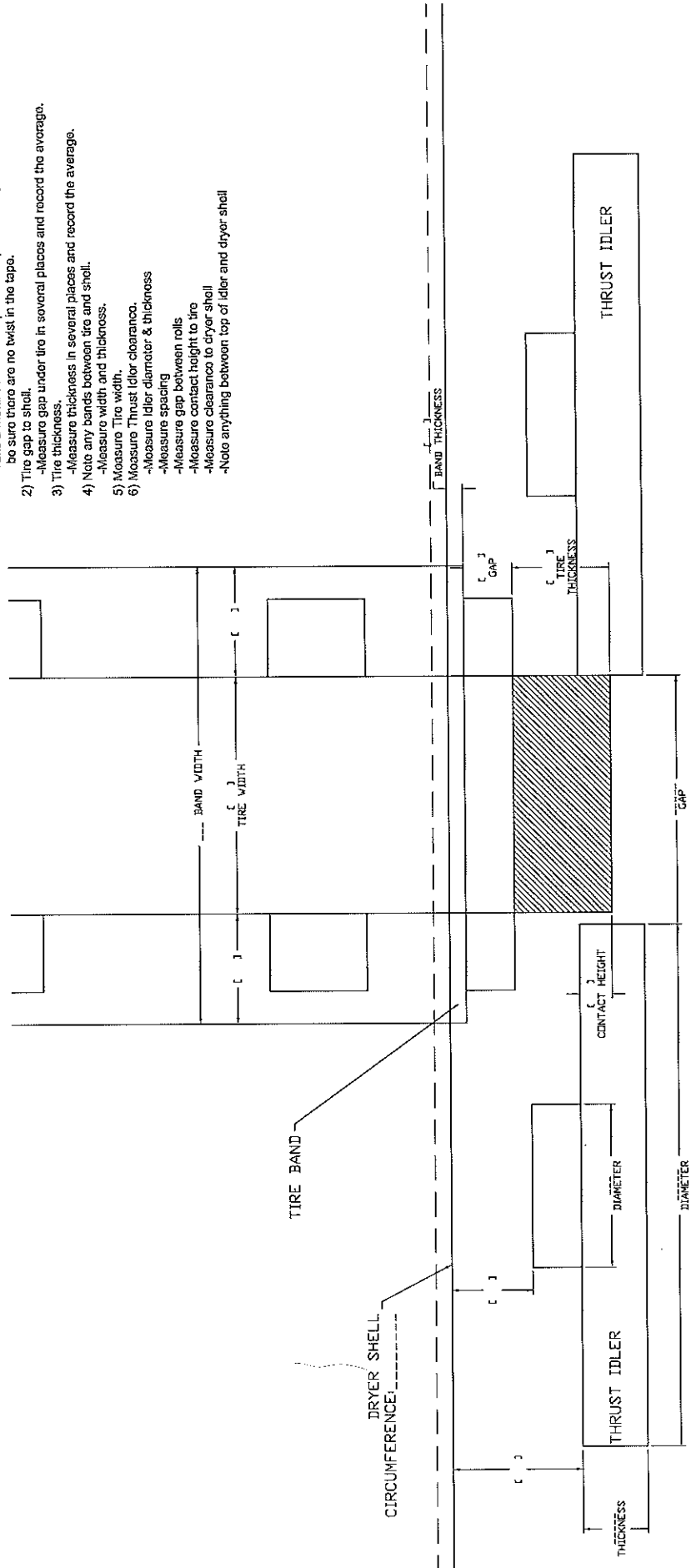


Step for measuring for a tire replacement:

- 1) Measure shell circumference.
 - Take a metal 50 or 100ft tape and wrap around dryer shell, be sure there are no twist in the tape.
- 2) Tire gap to shell.
 - Measure gap under tire in several places and record the average.
- 3) Tire thickness.
 - Measure thickness in several places and record the average.
- 4) Note any bands between tire and shell.
 - Measure width and thickness.
- 5) Measure Tire width.
 - Measure Thrust Idler clearance.
 - Measure spacing
 - Measure gap between rolls
 - Measure contact height to tire
 - Measure clearance to dryer shell
 - Note anything between top of idler and dryer shell
- 6) Measure Thrust Idler diameter & thickness
 - Measure gap between rolls
 - Measure contact height to tire
 - Measure clearance to dryer shell
 - Note anything between top of idler and dryer shell



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REV. 11/01 DATE 11/01/01
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 APPROVED BY: J. B. BROWN

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